

Laboratory Report

Date

01-March-2013

Customer Secureview

Unit 3/29 McCotter Street Acacia Ridge 4110

Test No:

AZT0034.13.xls



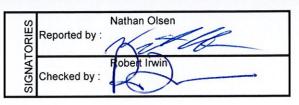
NATA Accredited Laboratory No: 15147

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AZUMA DESIGN

TESTING LABORATORY REPORT





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Air Infiltration Testing

Testing to AS4420.4

Manufacturer / Customer

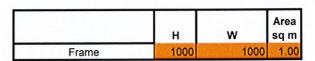
Secureview

Test Sample Data

Unit type	Perforated aluminium		
Unit code	С		
Size	H (mm)	1000	
	W (mm)	1000	
Design Pa	75/150		

Tested For	Y/N	Rating	Units
Air Infiltration ?	Yes	75/150	Pa

Test Unit Specifications



Sample	Product ID	Infill	Material thickness	Aperture	Surface finish
C	Xceed	Perforated sheet	1.6mm	2.2mm	Powdercoat

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Air Infiltration Test

The test was first completely sealed against air leakage as per AS 4420.4 to determine the air leakage of the test rig. It was then subjected to 75 Pa of both positive and negative pressure, and 150 Pa of both negative and positive pressure. Differential pressures were recorded. The test unit was then unsealed and subjected to 75 Pa of both positive and negative pressure. Differential pressures were recorded and air leakage then calculated. The actual leakage of the test unit was then determined.

Barometric p	ressure (Pbar):	1017	Air temperature (° C)		ture (° C)	28
	S	EALED	UNSEALED			
Max Pressure (Pa)	Positive (Pa)	Negative (Pa)	Positive (Pa)	Negative (Pa)		
75	1	30	3844	1509		
150	4	16	3844	3384		

Test Pressure	Test Pressure	Pressure Direction	Building / Window Type	i leakage flow i				
			ls ⁻¹ m ⁻² Positive	ls ⁻¹ m ⁻² Negative	Pos +	Neg -		
75 Pa	+	Insect screen	N/A	56.36	30.83	N/A		
150 Pa	+	Insect screen	N/A	55.43	50.05	N/A		

Observations

The test sample was covered and sealed using black plastic to ensure it was air tight around its installation. A 100mm x 100mm square hole was then cut in the centre of the plastic to focus testing on a smaller portion of the screen due to the high volume of air loss and test rig capability to produce the desired air flow. The above results indicate the air leakage through a 100mm x 100mm square portion of the screen.